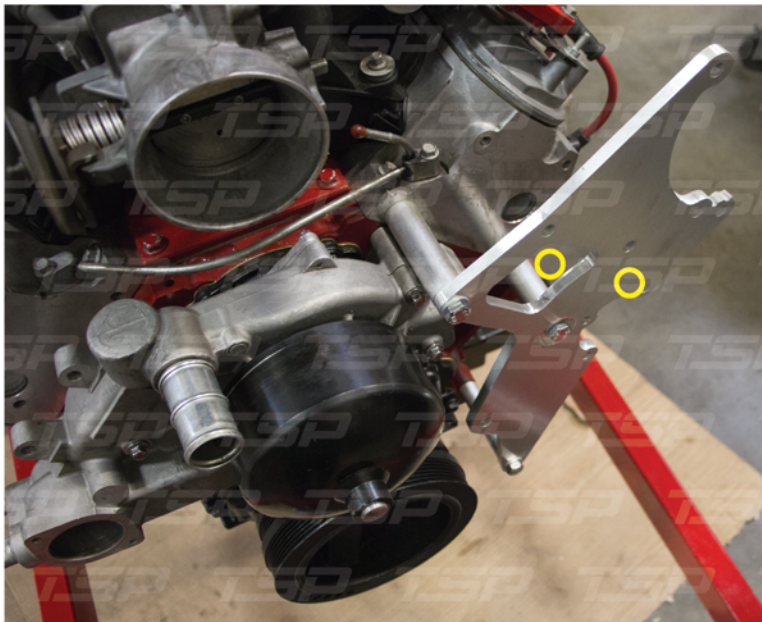


1. Attach main bracket with 84mm with 100mm bolt with washer to top left hole. Attach 100mm bolt with washer with 84 mm spacer to center hole. Attach 120mm bolt, washer, 87 1/2" spacer to bottom hole. Hand tighten.



2. Attach rear bracket with 100mm bolt with washer, 50mm spacer, and 25mm rear spacer. Hand tighten.

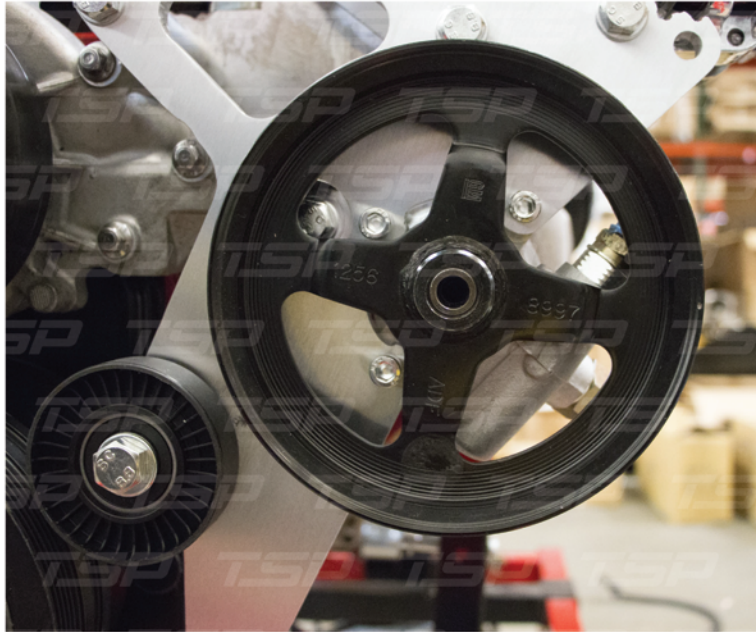


3. Attach alternator with 90mm bolt washer and m10 nuts. Tighten all bolts.





4. Attach power steering pump with 3 socket head bolts. Attach idler pulley with 50mm bolt idler pulley standoff and washer.



**\*\*\*Power steering pulley not included. Use GM#12568997\*\*\***



**\*\*\*5060990 SIZE BELT IF USING BOTH KITS\*\*\***

